



STORAGE HOPPER AND FEEDER HOPPER CONVEYORS

Supplementary Operating Instructions

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1. GENERAL INFORMATION

1.1 MACHINE MANUFACTURER

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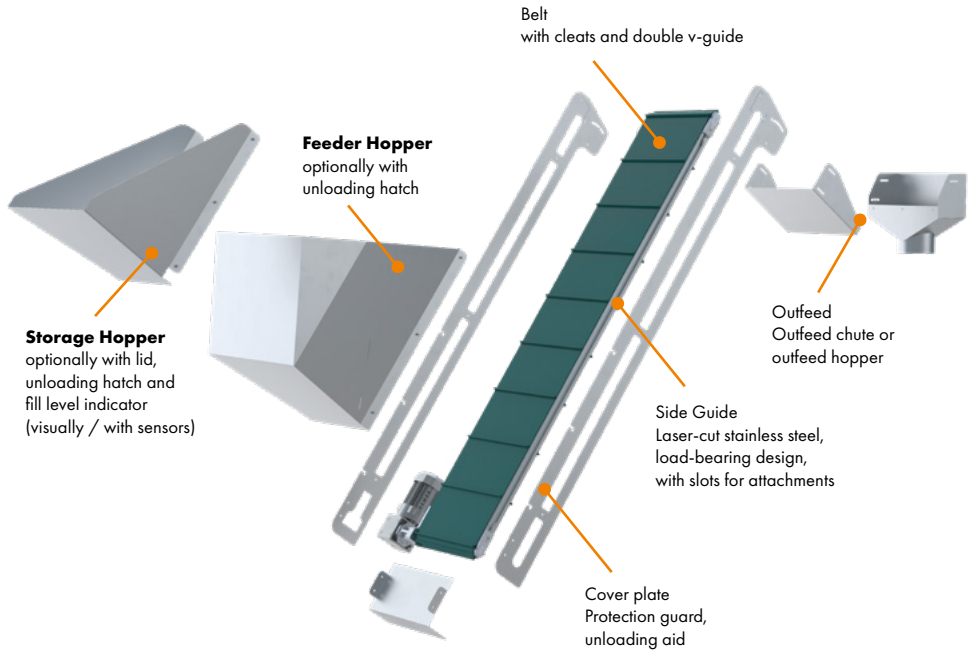
1.2 INTRODUCTION / PURPOSE OF THESE OPERATING / ASSEMBLY INSTRUCTIONS

These Instructions are a supplementary document to the Belt Conveyor Operating Instructions and contain important information regarding the operation and assembly of Robotunits Storage Hopper and Feeder Hopper Conveyors. The Operating and Assembly Instructions for the Belt Conveyor must also be observed when installing and operating Storage Hopper/Feeder Hopper Conveyors!

1.3 VERSION

Version	Type	Date
1.0	Supplementary Operating Instructions for Storage Hopper and Feeder Hopper Conveyors: Document created	2025-03-01

2. LAYOUT



3. SAFETY

General information



- Possible noise emission due to material dropping onto the metal parts. Wear hearing protection if necessary.
- Always ensure ergonomic working conditions when filling.

In particular, the following must be prevented:



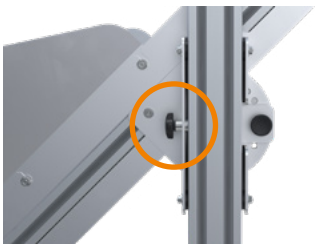
- reaching in between the sheet metal parts and the moving belt during operation.
- removing and manipulating the attachments.
- standing under the machine!

4. HEIGHT AND INCLINATION ADJUSTMENT

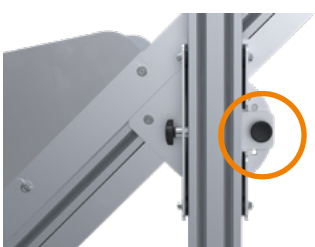
SAFETY INSTRUCTIONS

- When adjusting the height or inclination, two persons are required.
- When adjusting the height or inclination of the machine or its attachments, the health and safety regulations for employees, safety instructions on the machine and the following instructions must be observed!
- In the interest of a safe work process, operators and users are responsible for complying with regulations.
- The user must check the machine to ensure it is working properly and in good condition each time before carrying out height or inclination adjustment.
- The user must have read and understood the machine's operating instructions.

HEIGHT ADJUSTMENT

1. 	2. 
Loosen the screw clamps on both sides.	Apply pressure downwards in the centre to reduce the height or pull upwards in the centre to increase the height. Retighten the screw clamps.

INCLINATION ADJUSTMENT

1. 	2. 
The machine must be held and unscrewed on both sides by two persons .	Adjust the inclination as required and retighten. Always visually check that the bolts are engaged!



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